

QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X		D3267-041	BASKET LID ASSEMBLY (OUTSIDE)
	X	D3267-043	BASKET LID ASSEMBLY (INSIDE)
1		D2506	LABEL PLATE
1		D2512-7	STRUT
2		D2581	MOUNTING BRACKET
	1	D2989-3	STRUT
	1	D2989-4	STRUT
	2	D2989-5	STRUT
2		D2989-13	STRUT
	2	D3182-1	HINGE
	1	D3265-043	RIB ASSY
2	1	D3265-1	STRUT
2		D3267-1	STRUT
	2	D3442-3	SHIM
1		D3832-7	MESH (LID)
	1	D3832-9	MESH (LID)
2		D3833-3	MESH, LID END
	2	D3833-5	MESH, LID END
1		D3836-041	RIB ASSY (BASKET LID, LH)
1		D3836-042	RIB ASSY (BASKET LID, RH)
	1	D3838-041	RIB ASSY (BASKET LID, LH)
	1	D3838-042	RIB ASSY (BASKET LID, RH)
1		D3852-041	RIB ASSEMBLY
1		D3852-042	RIB ASSEMBLY

RELEASED
2012-07-16

D	GENERAL UPDATE TO SATISFY PAR10-50.	MB	12.05.17
C	DRAWING UPDATED TO CURRENT STANDARDS. SHEET 3 ADDED. FRAME MATERIAL WALL THICKNESS WAS 0.060. D3267-1 DETAILED.	AJS	08.08.15
B	ADD SHIM UNDER HINGES	PH	05.06.08
A	NEW ISSUE	DS	04.02.02
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3267	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		BASKET LID ASSEMBLY	NTS
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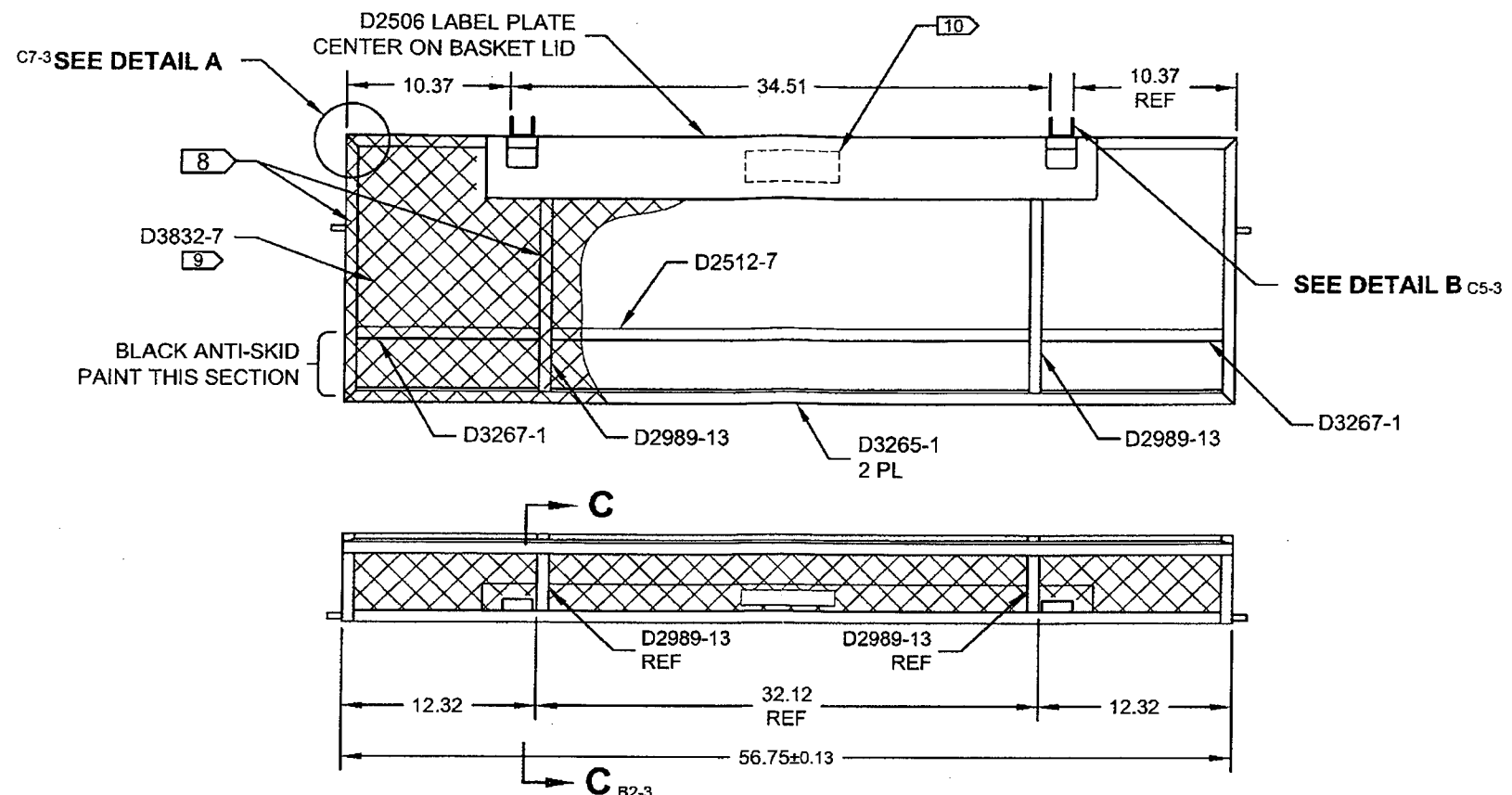
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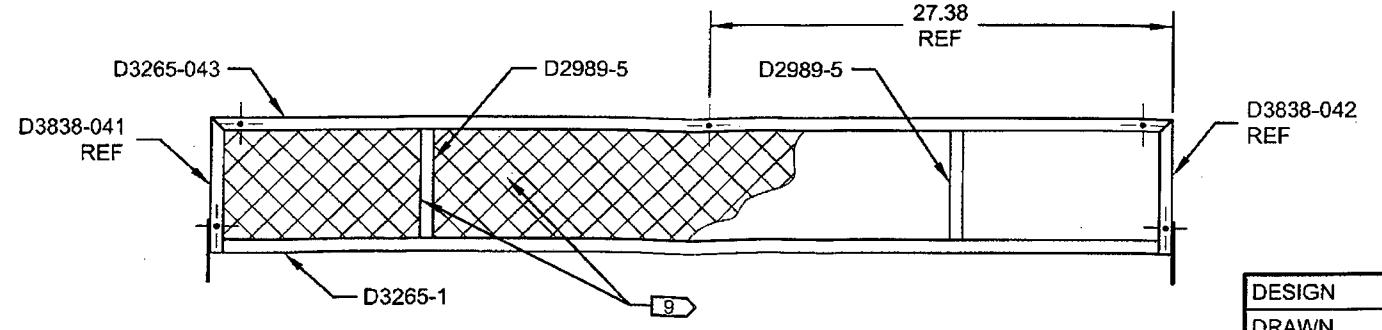
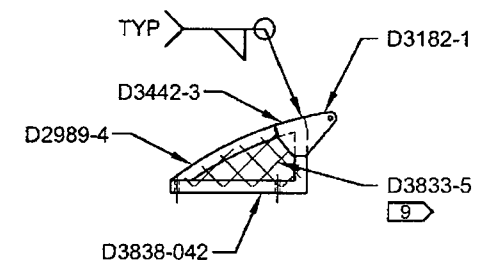
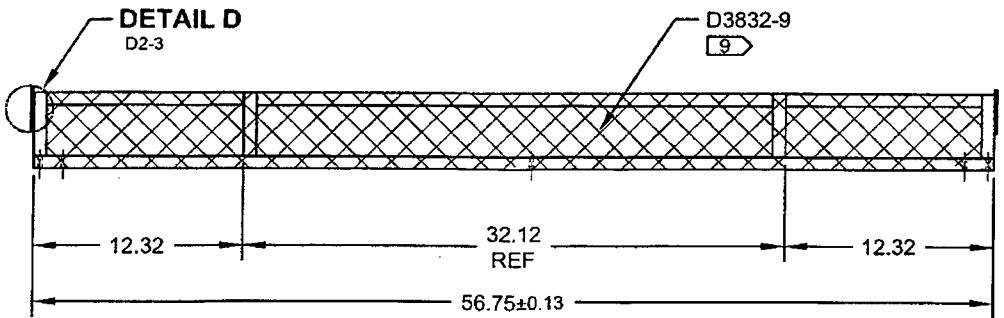
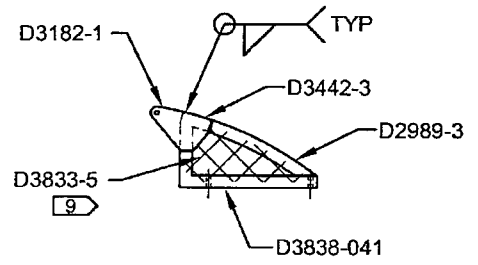
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D3267-041 LID ASSEMBLY



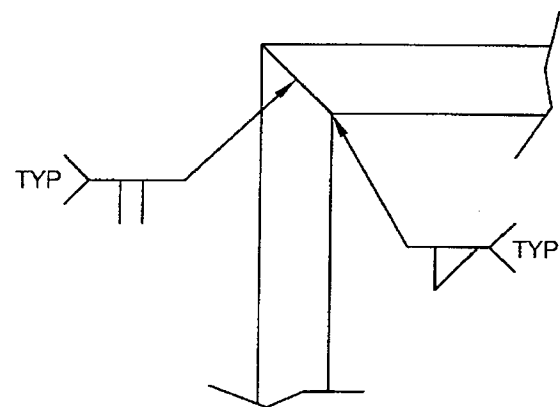
D3267-043 LID ASSEMBLY

- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: POWDER COAT ENTIRE ASSEMBLY WHITE (REF. 4.3.5.2) PER DART QSI 005 4.3. BLACK ANTI-SKID PAINT INDICATED AREA PER DART QSI 005 4.4. SPRAY PAINT INSIDE SURFACES BLACK PRIOR TO APPLYING ANTI-SKID.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) WELDING: PER DART QSI 004
 - 9) TACK WELD D3832-7/-9 AND D3833-3/-5 MESH TO FRAME AT EVERY AVAILABLE LOCATION
 - 10) REMOVE 2" x 6" SECTION OF MESH FROM BEHIND LABEL PLATE

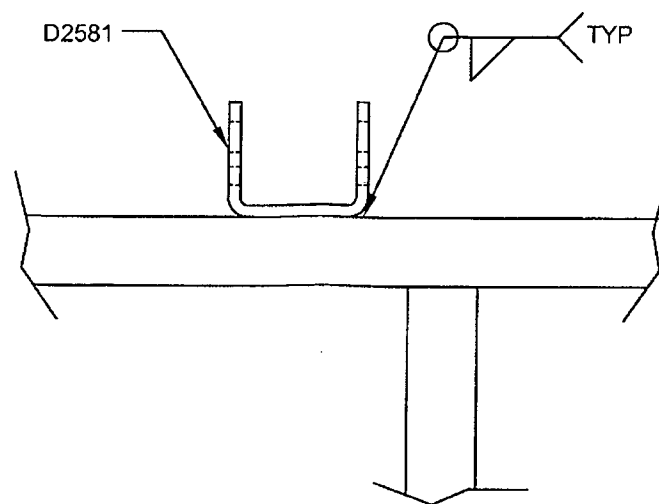
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MFG. APPR.		D3267	2 OF 3
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DE APPR.		BASKET LID ASSEMBLY	NTS
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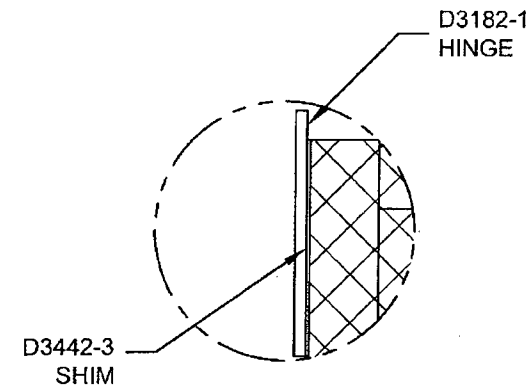
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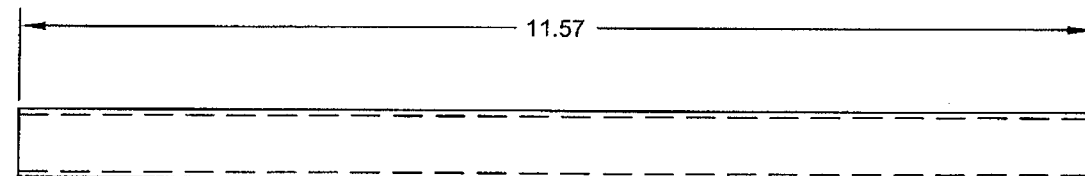
DETAIL A D7-2
JOINT WELD DETAIL TYP
(MESH NOT SHOWN FOR CLARITY)
SCALE 2X



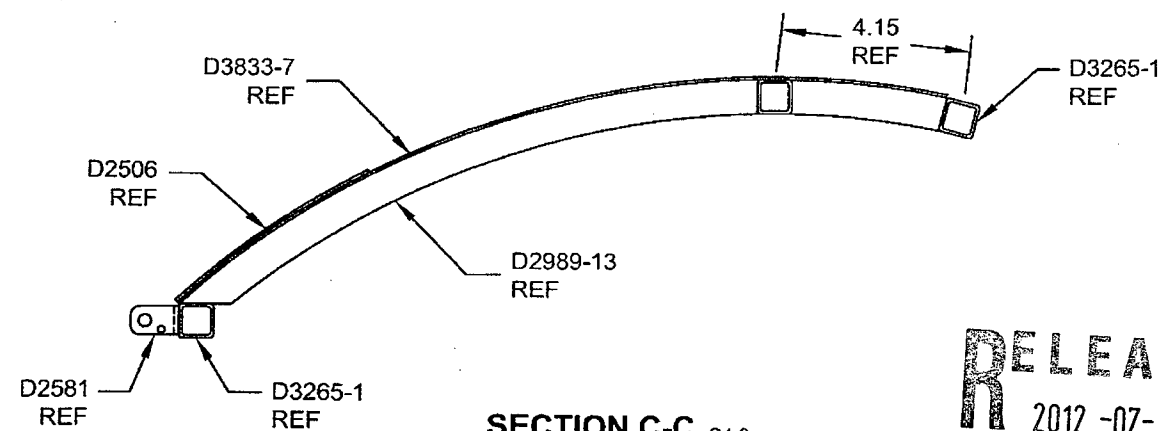
DETAIL B D2-2
2 PL
SCALE 2X



DETAIL D B6-2
SCALE 2X
2 PL



D3267-1 STRUT 1



SECTION C-C C4-2

NOTES:

- 1) MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING
PER ASTM A554/A269 MILL FINISH, 0.75 X 0.75 X 0.065 WALL
REF. DART SPEC M304TS0.750W.065
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

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2012-07-16
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MFG. APPR.		D3267	3 OF 3
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